

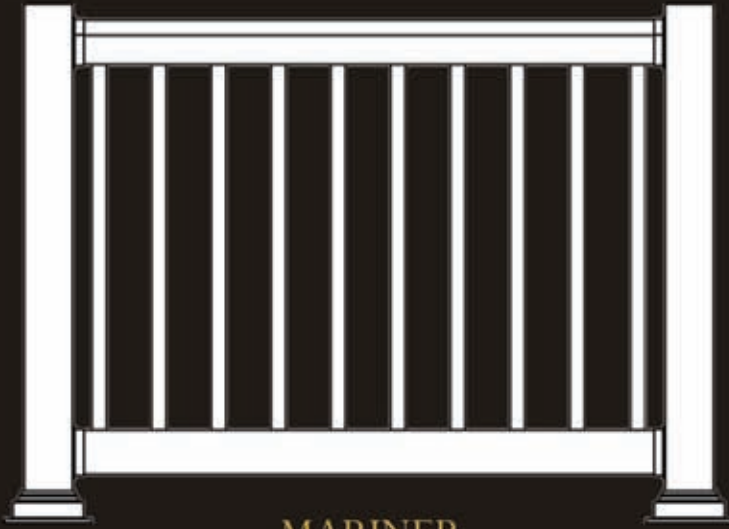
vinyl railing  
aluminum railing  
standard aluminum  
crossover aluminum  
aluminum stair rail  
vinyl grab rail  
turned pickets  
squared pickets  
tempured glass  
belly balluster  
vinyl mariner kit  
vinyl nautilus kit  
brandywine series  
aluminum entry gates  
vinyl entry gates  
lighted vinyl post caps  
custom alum powder coat  
aluminum mounts  
aluminum posts  
aluminum caps  
aluminum rail flairs  
vinyl gate hardware  
custom vinyl millwork  
vinyl stair railing  
vinyl radius rail  
vinyl newell posts  
custom newell post caps

## VMI RAILING

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standard aluminum  
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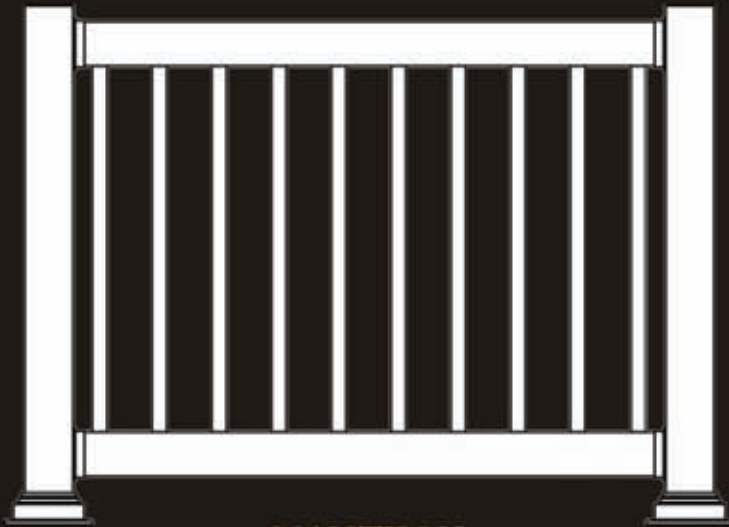
# VMI Vinyl Railing

Here at Viking Manufacturing Inc, we believe that the customer should always get exactly what they want. That's why we now offer a complete line of customizable kit systems.



## MARINER

TOP T-RAIL BOTTOM BOX RAIL BOX SPINDLES



## NAUTILUS

TOP BOX RAIL BOTTOM BOX RAIL BOX SPINDLES

Kits include a top rail, bottom rail, spindles, and brackets. Sleeves, caps, and skirts must be ordered separately and can be found in our *post & wraps* and *accessories* sections respectively. If cutting the kit, remember to order an extra set of brackets.

## First

### CHOOSE YOUR KIT STYLE

Please choose your kit style to begin. Mariner kit comes standard with top *t-rail* rail, box spindles, and bottom box rail, while our Nautilus kit comes standard with a top *box* rail, square spindles, and a top box rail.

## Second

### CHOOSE YOUR SPINDLE

Please choose your picket style. All standard kits come with a box spindle. Note that not all spindles are available in all colors. Ask your local sales representative details.

## Third

### CHOOSE YOUR COLOR

Please choose the color you would like your vinyl railing to be. Due to printing variations, brochure colors are not true representations of our products. Please see our display or color chip samples for an accurate color reference.

## Fourth

### CHOOSE YOUR SIZE

Please choose the size you would like your vinyl railing to be. Aluminum reinforced rails and galvanized steel structural posts will ensure your railing will maintain its strength and beauty year after year. Our railing comes in two standard sizes of 36" and 42". A foot block kit is recommended on sizes over 8' (Part 1255). Rail over 8' in length may not pass code. Check with your local building codes before ordering.



# VIKING MANUFACTURING INC

Improving the Quality of Home...

# VMI Vinyl Railing



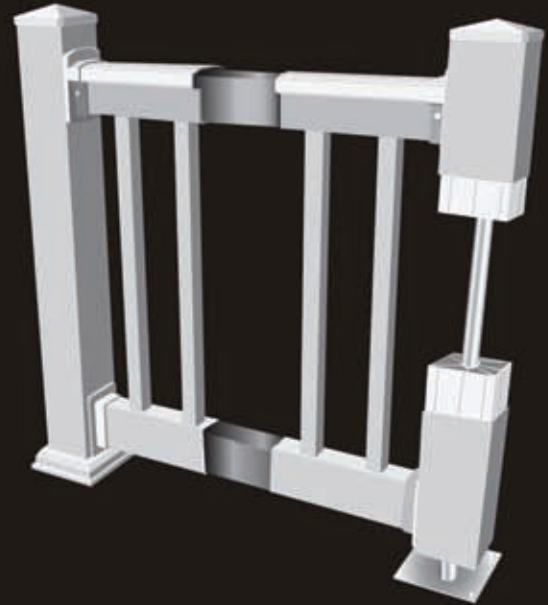
Mariner 6' foot sections with square balusters & a Mooring cap.

Mariner 6' foot sections with square balusters, mahogany top rail, raised newel posts, & anchorage cap.



## MAHOGANY TOP

DECORATIVE ACCESSORY FOR NAUTILUS RAIL SERIES  
ALSO AVAILABLE AS A FAUX MAHOGONY VINYL APPLIQUE



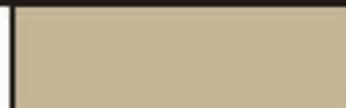
Galvanized steel structural posts and aluminum reinforced top & bottom rail provide the strength and durability to stand up to the harshest of weather conditions.

The VMI railing system is available in three complimenting colors. Due to printing variations, brochure colors are not true representations of our railing. Please see our display or color chip samples for accurate color reference.

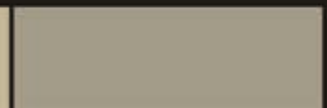
Our vinyl color is applied when manufactured and is consistent throughout the product. The color will not chip or scrape off.



WHITE



TAN



CLAY

# VIKING MANUFACTURING INC

Improving the Quality of *Home...*

# VMI Aluminum Railing

VMI's Westbury aluminum railing is available in a variety of complimenting colors. Due to printing variations, brochure colors are not true representations of the aluminum. Please see our display or color chip samples for accurate color reference.

Westbury aluminum is colored with a state of the art 10-step powder coating process using AAMA 2604-02 coating application. These powder coatings are custom blended from a Super Durable Polyester TGIC resin base to meet AAMA specifications. The powder coating process passed and exceeds all tests required to be AAMA 2604-02 certified.

Treated with a patented AAMA powder coating process, Westbury rails are guaranteed never to chip, warp, peel, and discolor.



Post Flair



Profile Top



Swivel Mounts



Crossover Mount



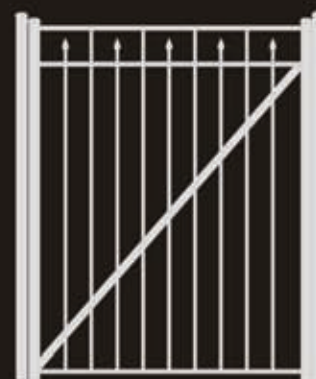
Westbury Aluminum Rail

# VMI Aluminum Gates



Flat

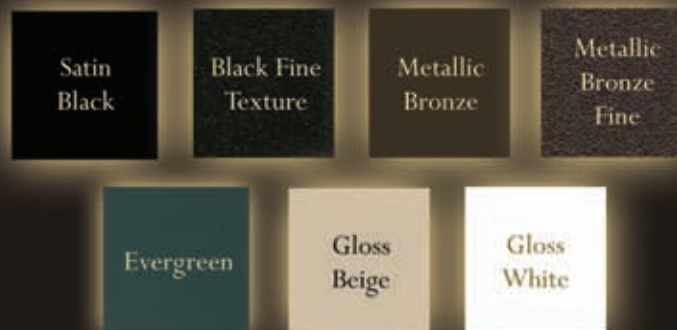
Residential Series Gate



Split

Residential Series Gate

Colors shown are only representations of the true colors. For accurate colors ask your local sales rep for color chip samples. Other custom colors are available for an additional charge. Call for information.



# VIKING MANUFACTURING INC

Improving the Quality of Home...

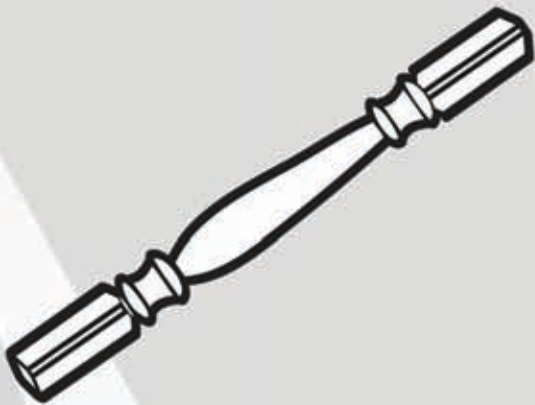
# Standard Spindles



## Square Rail Spindle

#01

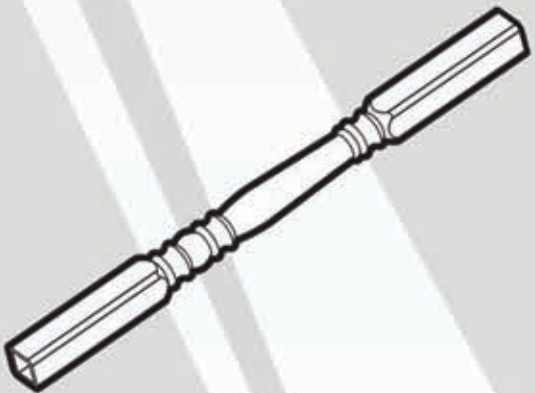
Sizes may vary according to color. Call for information.  
Corner Rail .188".



## Teardrop Rail Spindle

#02

1-1/4" x 1-1/4" For 36" Rail  
Corner Rail .188".



## Rings Rail Spindle

#03

1-1/2" x 1-1/2" For 36" Rail  
Corner Rail .188".  
Lead Times May Vary

# Upgraded Spindles



## Winged Rail Spindle

#06

1-1/2" x 1-1/2" For 36" Rail  
Corner Radii .188"  
Lead Times May Vary



## Jewel Rail Spindle

#07

1-1/2" x 1-1/2" For 36" Rail  
Corner Radii .188"  
Lead Times May Vary



## Structure Rail Spindle

#08

1-1/2" x 1-1/2" For 36" Rail  
Corner Radii .188"  
Lead Times May Vary



## Twisted Rail Spindle

#09

1-1/2" x 1-1/2" For 36" Rail  
Lead Time may Vary



## Gothic Rail Spindle

#12

1-1/2" x 1-1/2" For 36" Rail  
Corner Radii .188"  
Lead time May Vary

# Upgraded Spindles



## Double Belly Rail Spindle

#11

7/8" x 1-1/2" For 38" & 42" Rail  
36" Rail Not Available



## Belly Baluster Rail Spindle

#10

7/8" x 1-1.5" For 36" & 42" Rail  
Corner Radi. 188"



## Glass Rail Spindle

#13

4" x 5/16" For 38" Rail  
36" Rail Not Available  
Clear view tempered glass balusters  
Lead time may vary

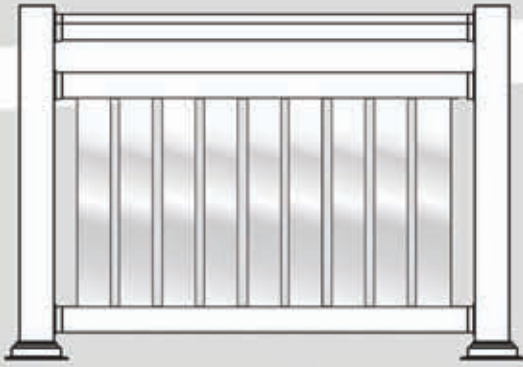
### Why choose VMI vinyl products?

- ✓ Made with only the highest quality 100% virgin vinyl
- ✓ It will never discolor due to added UV inhibitors
- ✓ Our products will never crack, chip, peel, or rot
- ✓ Aluminum reinforced top & bottom rail for maximum strength & durability
- ✓ Viking Manufacturing provides the best long term value over wood
- ✓ Manufactured to be 4X more flexible and 5X stronger than wood
- ✓ Consumer & Environmentally Friendly
- ✓ Best of all, Viking backs its vinyl with a Lifetime Transferable Warranty



**VIKING MANUFACTURING INC**

Americas Choice for Premium Products



## Brandywine

#RK31130642X

### Glass Series

Available in 42" height profile only. Glass picket series for 42" high application.

## Compass

#RK42000000X

### Glass Series

Custom Product / Call for Details / Tempered Glass

Available for 36" and 42"

Tinted glass option is available / .25" or .375 glass



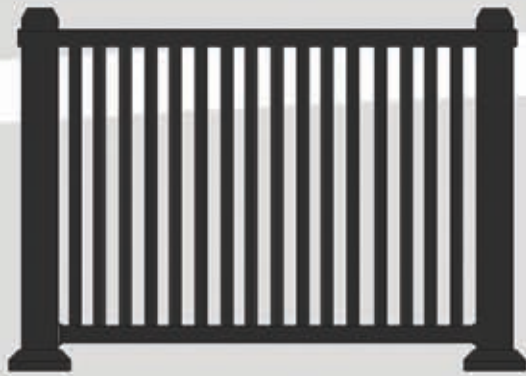
## VMI Vinyl Gates

- ✓ Available only as a Windward box rail
- ✓ Shown with t-top top rail
- ✓ Our products will never crack, chip, or peel
- ✓ Made with 100% virgin vinyl
- ✓ Strength & durability to stand up to the harshest of weather conditions
- ✓ Does not include a lifetime warranty\*

**VIKING MANUFACTURING INC**

Americas Choice for Premium Products





## Standard

#RK53990XXX

### Aluminum Series

Heights: 36" & 42" - Lengths: 4' thru 8' - Post Dimensions: 2" x 2" 37" or 43" - Stair Post Dimensions: 2" x 2" 47" or 53" - Spindle: 3/4" x 3/4" x .053" wall - Spacing 3.875"



## Crossover

#RK63990XXXX

### Aluminum Series

Continuous Rail - Heights: 36" & 42" - Lengths: 4' thru 8' - Post Dimensions: 2" x 2" 37" or 43" - Stair Post Dimensions: 2" x 2" 47" or 53" - Spindle: 3/4" x 3/4" x .053" wall - Spacing 3.875"




## VMI Westbury Railing

- ✓ Premium grade durability, beautiful lasting finish
- ✓ Custom colors available, unlimited color choices
- ✓ The aluminum will never crack, chip, or peel
- ✓ Entire railing comes in a box for easy assembly
- ✓ Verified AAMA 2604-02 Compliant Powder coating
- ✓ Comes with a lifetime warranty
- ✓ Virtually maintenance free
- ✓ Stylish top and bottom rails

**VIKING MANUFACTURING INC**

Americas Choice for Premium Products



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*Americas Choice for Premium Products*