

vinyl fencing  
aluminum fencing  
privacy fencing  
picket fencing  
pool fencing  
ornamental fencing  
post & rail fencing  
vinyl railing  
aluminum railing  
mahogany top rails  
glass rails  
belly baluster railing  
turned picket rail  
square picket rail  
newel posts  
solar light caps  
grab rail  
column wraps  
window surrounds  
door surrounds  
lighted newel posts  
exterior home accents  
radius railing  
mailbox posts  
pergolas  
outdoor showers  
structural columns  
home entry gates

## VIKING MANUFACTURING INC.

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newel posts



Improving the Quality of *Home...*

2009-2011

# VMI Aluminum Fencing

VMI's Regis aluminum is colored with a state of the art 10-step powder coating process using AAMA 2604-02 coating application. Its powder coatings are custom blended from a Super Durable Polyester-TGIC resin base to meet AAMA specifications. The powder coating process passed and exceeds all tests required to be AAMA 2604-02 certified.

VMI Regis fencing is available in a variety of complimenting colors. Due to printing variations, brochure colors are not true representations of our aluminum. Our 3000 series fence is available black & bronze standard but can be upgraded to 2604 color series for an additional charge. See our aluminum railing section for a variety of colors.

Although the aluminum fencing comes in a variety of styles and dimensions, only our 3000 and 4000 Rail, Pool, and Commercial series fences are shown. For information on our 5000 Industrial series fencing, see below.



Regis Model 4131 with Rings - Continuous Arch - Double Gate

# VMI Industrial Series

## Regis 5000 Series Specifications

Fence Heights: 48", 55", 60", 72", 84", 96"

Section Heights: 8' Centers

Standard Posts: 2.5" x 2.5" (.90")

Heavy Duty Posts: 2.5" x 2.5" (.125")

Gate Posts: 2.5" x 2.5" (.125")

4" x 4" (.125")

6" x 6" (.185")

Post Caps: Flat - Standard - 2.5", 4", 6"

Ball - Optional - 2.5", 4"

Rails: 1.5" (.070)W x 1.5" (.095)H

Pickets: 1" x 1" (.062")

Picket Spacing: 3.750" Between Pickets

Finial Option: Triad & Quad

Regis industrial series aluminum fencing comes with a lifetime limited warranty\* for private use. It is limited to a 30 year warranty for governmental, municipality, & corporate organizations.

Our aluminum fencing is treated with a patented AAMA powder coating process. They are guaranteed never to chip, warp, peel, and discolor. See aluminum rail section for a variety of color choices.

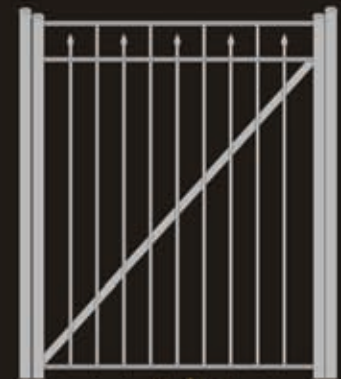


# VMI Aluminum Gates



Flat

Residential Series Gate



Split

Residential Series Gate



Split

Commercial Series Gate



Arched

Commercial Series Gate

# VIKING MANUFACTURING INC

Improving the Quality of Home...



# VMI Aluminum Railing

## FEATURES and BENEFITS

- Premium Architectural Grade Durability... Beautiful, Lasting Finish
- Verified AAMA 2604-02 Compliant Powder Coated Aluminum Railing
- Color Upgrade available from 2604 to 2605
- Unlimited\* Color Choices.
- Railing in a box (rails, spindles & mounts.)
- Secure Factory Packaging
- Lifetime Warranty



Regis Model 4131 with Rings - Continuous Arch - Double Gate

## Rail Specifications

Railing Heights: 36" and 42"

Railing Lengths: 4', 5', 6', 7' and 8'

Stair Rail Lengths: 4', 5', 6', 7' and 8'

Post Dimensions: 2" x 2" x 37" or 43" (standard); 2" x 2" x 47" or 53" (stair)

Spindle: 3/4" x 3/4" x .053" wall

Spindle Spacing: 3.875"

Stylish Top Rail: 1 3/4" w (.090") x 1 3/8" t (.085")

Bottom Rail: 1 3/4" w (.090") x 1 1/4" t (.120")

Warranty: Lifetime Limited Warranty

Continuous Handrail: Matching Continuous Handrail - ADA Compliant



Westbury Aluminum Rail 42" Height- Ball Cap



### ACCESSORIES:

- 2" Standard Post
- 2" Crossover Post
- 2" 2-Piece Post Flair
- 2 1/2" Post
- 2 1/2" 1-Piece Post Flair
- Ball Cap
- Flat Cap
- Top Rail Swivel Mount
- Top Rail Adjustable Crossover Mount
- Bottom Rail Swivel Mount

	DSI 101 Satin Black	DSI 501 Satin Black	Standard Lead Time
	DSI 106 Black Fine Texture	DSI 506 Black Fine Texture	Special Lead Time
	DSI 103 Metallic Bronze	DSI 503 Metallic Bronze	Special Lead Time
	DSI 107 Metallic Bronze Fine Texture	DSI 507 Metallic Bronze Fine Texture	Standard Lead Time
	DSI 111 Evergreen	DSI 511 Evergreen	Call Customer Service for Special Price Quote
	DSI 104 Gloss Beige	DSI 504 Gloss Beige	Call Customer Service for Special Price Quote
	DSI 102 Gloss White	DSI 502 Gloss White	Standard Lead Time

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## Finial

#3131

### Three Rail Series

3 Rail - Heights: 48" & 60" - with Finials Length: 6' sections Rails: 1" x 1" x 0.055(top) x 0.080" (side) - Pickets: 5/8" x 5/8" x 0.045" wall - Picket Spacing: 3.79" between pickets - Matching Gate Specifications - 20 year warranty - Also available in scalloped & arched

## Alternating

#3132

### Three Rail Series

3 Rail - with Alternate Finials - Heights: 48" & 60" - Length: 6' sections - Rails: 1" x 1" x 0.055(top) x 0.080" (side) - Pickets: 5/8" x 5/8" x 0.045" wall - Picket Spacing: 3.79" between pickets - Matching Gate Specifications - 20 year warranty

## Split

#3233

### Three Rail Series

3 Rail - Flat Top with Alternate Finials - Heights: 48", 55" Pool \* & 60" (\* meets BOCA requirements) Length: 6' sections - Rails: 1" x 1" x 0.055(top) x 0.080" (side) - Pickets: 5/8" x 5/8" x 0.045" wall - Picket Spacing: 3.79" between pickets - Matching Gate Specifications - 20 year warranty

## Finial

#3141

### Four Rail Series

4 Rail - with Finials Heights: 72" - Length: 6' sections - Rails: 1" x 1" x 0.055(top) x 0.080" (side) - Pickets: 5/8" x 5/8" x 0.045" wall - Picket Spacing: 3.79" between pickets - Also available is a scalloped style - Matching Gate Specifications - 20 year

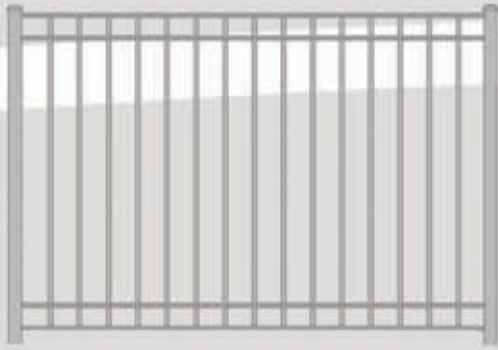
## Alternating

#3142

### Four Rail Series

4 Rail - with Alternate Finials - Heights: 72" Length: 6' sections - Rails: 1" x 1" x 0.055(top) x 0.080" (side) - Pickets: 5/8" x 5/8" x 0.045" wall - Picket Spacing: 3.79" between pickets - Matching Gate Specifications - 20 year warranty



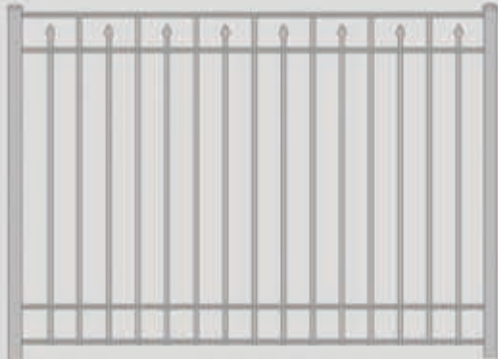


## Flat

#3240

### Four Rail Series

Four Rail - Flat Top - Height 72" - Length: 6' sections - Rails: 1" x 1" x 0.055 (top) x 0.080" (side) - Pickets: 5/8" x 5/8" x 0.045" wall - Picket Spacing: 3.79" between pickets - Matching Gate Specifications - 20 year warranty

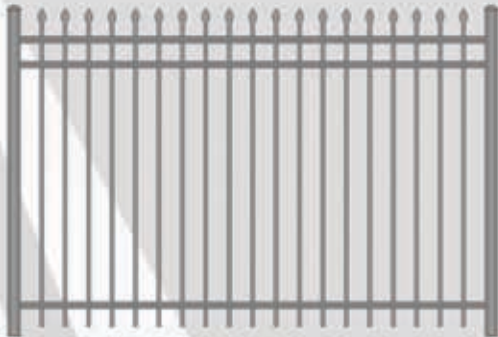


## Split

#3243

### Four Rail Series

4 Rail - Flat Top with Alternating Finials - Height 72" - Length: 6' sections - Rails: 1" x 1" x 0.055 (top) x 0.080" (side) - Pickets: 5/8" x 5/8" x 0.045" wall - Picket Spacing: 3.79" between pickets - Matching Gate Specifications - 20 year warranty



## Finial

#4131

### Commercial Series

3 Rail - with Finials - Heights: 48", 60", 72" - Length: 8' sections - Rails: 1 1/4" x 1 1/2" x 0.070" (top) x 0.110" (side) - Pickets: 3/4" x 3/4" x .053" wall - Picket Spacing: 3.963" between pickets - Matching Gate Specifications - Lifetime warranty



## Alternating Commercial Series

#4132

3 Rail - Flat with Alternate Finials - Heights: 48", 60", 72" - Length: 8' sections - Rails: 1 1/4" x 1 1/2" x 0.070" (top) x 0.110" (side) - Pickets: 3/4" x 3/4" x .053" wall - Picket Spacing: 3.963" between pickets - Matching Gate Specifications - Lifetime warranty

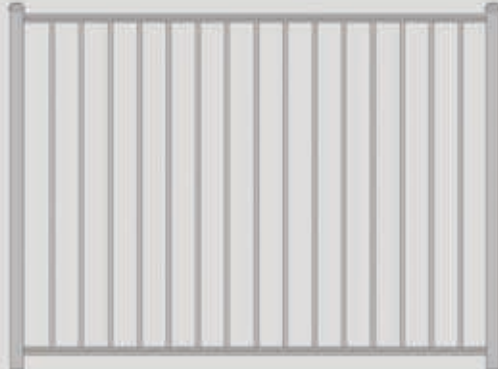
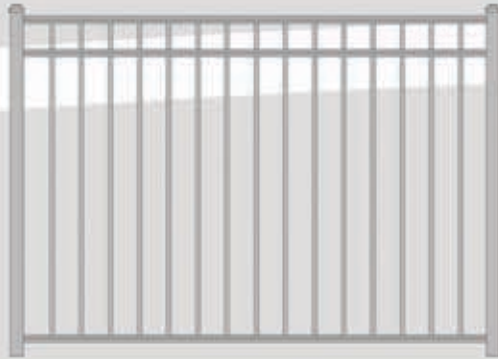


## Flat

#4230

### Commercial Series

3 Rail - Flat Top - Heights: 48", 60", 72" - Length: 8' sections - Rails: 1 1/4" x 1 1/2" x 0.070" (top) x 0.110" (side) - Pickets: 3/4" x 3/4" x .053" wall - Picket Spacing: 3.963" between pickets - Matching Gate Specifications - Lifetime warranty



## Double Flat

#3230

### Pool Series

3 Rail - Flat Top - Heights: 54" (\* meets BOCA requirements) - Length: 6' sections - Rails: 1" x 1" x 0.055(top) x 0.080" (side) - Pickets: 5/8" x 5/8" x 0.045" wall - Picket Spacing: 3.79" between pickets - Matching Gate Specifications - 20 year warranty

## Flat

#3220

### Pool Series

2 Rail - Flat Top - Heights: 48" (\* meets BOCA requirements) - Length: 6' sections - Rails: 1" x 1" x 0.055(top) x 0.080" (side) - Pickets: 5/8" x 5/8" x 0.045" wall - Picket Spacing: 3.79" between pickets - Matching Gate Specifications - 20 year warranty

## Split

#4233

### Commercial Pool Series

3 Rail - Flat Top with Alternate Finials - Heights: 55" - Length: 8' sections - Rails: 1 1/4" x 1 1/2" x 0.070" (top) x 0.110" (side) - Pickets: 3/4" x 3/4" x .053" wall - Picket Spacing: 3.963" between pickets - Matching Gate Specifications - Lifetime warranty

## Flat

#4220

### Commercial Pool Series

2 Rail - Flat Top - Heights: 48 1/2" \*, 54" (\* meets BOCA requirements) - Length: 8' sections - Rails: 1 1/4" x 1 1/2" x 0.070" (top) x 0.110" (side) - Pickets: 3/4" x 3/4" x .053" wall - Picket Spacing: 3.963" between pickets - Matching Gate Specifications - Lifetime warranty

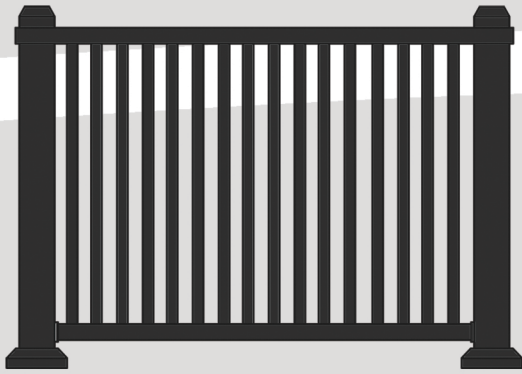
## Double Flat

#4230

### Commercial Pool Series

3 Rail - Flat Top - Heights: 54" (\* meets BOCA requirements) - Length: 8' sections - Rails: 1 1/4" x 1 1/2" x 0.070" (top) x 0.110" (side) - Pickets: 3/4" x 3/4" x .053" wall - Picket Spacing: 3.963" between pickets - Matching Gate



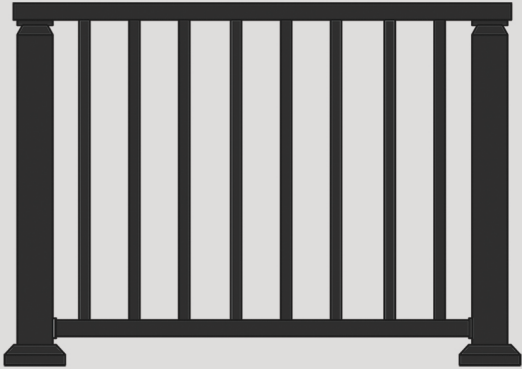


## Standard

#RK53990XXX

### Aluminum Series

Heights: 36" & 42" - Lengths: 4'thru 8' - Post Dimensions: 2" x 2" 37" or 43" - Stair Post Dimensions: 2" x 2" 47" or 53" - Spindle: 3/4" x 3/4" x .053" wall - Spacing 3.875"



## Crossover

#RK63990XXXX

### Aluminum Series

Continuous Rail - Heights: 36" & 42" - Lengths: 4'thru 8' - Post Dimensions: 2" x 2" 37" or 43" - Stair Post Dimensions: 2" x 2" 47" or 53" - Spindle: 3/4" x 3/4" x .053" wall - Spacing 3.875"



## VMI Westbury Railing

- ✓ Premium grade durability, beautiful lasting finish
- ✓ Custom colors available, unlimited color choices
- ✓ The aluminum will never crack, chip, or peel
- ✓ Entire railing comes in a box for easy assembly
- ✓ Verified AAMA 2604-02 Compliant Powder coating
- ✓ Comes with a lifetime warranty
- ✓ Virtually maintenance free
- ✓ Stylish top and bottom rails

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Americas Choice for Premium Products



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